

INVESTIGATION REPORT FOR SCRATCHES OF 515298700 LIONEL SGY ASIA

DIRECT CAUSE METHOD (PROCESS)

W1: The front guide has a problem and it falls off during running.

W2: Front guide knob adjuster was broken and the engineer puts a temporary cable tie



PRODUCTION ACTION PLAN

- > Roller Adjustment
- > Checking of front guide / sheet stopper
- > For schedule of checking and putting spacer (1hr set -up by Engineering)

TARGET DATE: (Please check for possible schedule)

Prepared by:

PRODUCTION IE

Reviewed by:

Noemi Cepeda
PRODUCTION SUPERVISOR